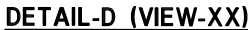
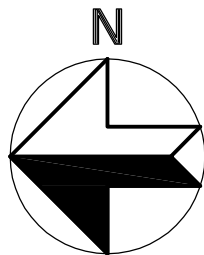


CAUTION



01	DESIGN PRESSURE	:
02	DESIGN TEMPERATURE	:
03	WORKING MEDIUM	:
04	HYDRAULIC TEST PRESSURE AT SITE :	:
05	FOR STANDARD NOTES OF PRODUCTION & ER	:
06	FITTINGS REFER DRG.No. 4-80-001-37654 &	:
07	FOR ERECTION WELDING SCHEDULE REFER DR	:
08	COMPONENTS FOR HANGERS & SUPPORTS AR	:
09	FOLLOW QP No : 6906 : QPC : 01	:
10	● INDICATES 2mm WELD GAP,WELD AT SITE.	:
11	PIPE EDGE PREPARATION & ELECTRODE DATA	:

PIPE SIZE OD x 7	MATERIAL SPECN. (C)	WT. Kg/M	EP AS PER DRG 3-80-300-19825		RADIUS OF BEND	WELD SPECN.	ELECTRODE DATA (C)		INSULATION DATA	
			STYLE	d1			ROOT RUN	FURTHER	MATERIAL	THICKNESS
OD323.9x9.53	SA 335 P22	73.88	D	304.8	1.5D	9.53V	RT $\frac{1}{2}$ Cr.1Mo	E9018-B3	LBM	230&120
										01

NTPC DRAWING NUMBER: 0330-110-PC-PVM-C-039-R01

CUSTOMER ARAVALI POWER COMPANY PVT LTD

NAME OF PROJECT INDIRA GANDHI SUPER THERMAL POWER PROJECT,JHAJJAR

STAGE-I (3x500MW) STG PACKAGE	
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DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		NTS	—	PE-DG-259-147-M713	

DRAIN MANIFOLD ON HIGH PRESSURE FLASH TANK

CARD CODE	DRAWING No. 2-80-457-08559
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